12.7(1/2")

MCV  MCVB

45°

18  16

1

9.5

Geometry line

Off set 1mm of Geometry line

2  Use MCV (45° Vee shape cutter).Cut on centre line of offset line with 1mm offset towards geometry line. Cut 16mm deep in 2 passes recognising  amount of material to be machined . Last cut is 5mm. Replacement blade(MCVB).